



VCA Headquarters

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THE UNITED KINGDOM VEHICLE APPROVAL AUTHORITY

Rev 1/03



COMMUNICATION CONCERNING THE APPROVAL GRANTED OF
A REPLACEMENT BRAKE LINING ASSEMBLY OR REPLACEMENT
DRUM LINING PURSUANT TO ECE REGULATION NO: 90.01

Approval No: 90R-01184 / 4091

1. Applicant's name and address:

Juratek Ltd. Unit 16, Carcroft Enterprise Park, Station Road, Doncaster DN6 8DD

2. Manufacturer's name and address:

3. Make and type of brake lining assembly: DP11644.

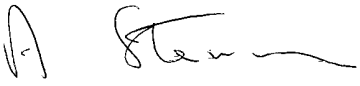
4. Make and type of brake lining: LE TD3 GG

5. Vehicles/axles/brakes for which the brake lining assembly/drum brake lining type qualifies as original brake lining assembly: Not applicable

6. Vehicles for which the brake lining assembly qualifies as replacement brake lining assembly: See manufacturers Documents :-

An executive agency of the Department for Transport



7. Submitted for approval on: 18 July 2007
8. Technical Service responsible for approval tests: Vehicle Certification Agency
- 8.1 Date of test report: 14/08/06, 20/11/06, 15/08/06.
- 8.2 Number of test report: VSG076369, VSG078081, VSG078079.
9. Approval: GRANTED
10. Place: BRISTOL
11. Date: 11 SEPTEMBER 2007
12. Signature:  A. W. STENNING
Head of Product Certification
13. Annexed to this communication is a list of documents in the approval file deposited at the administrative services having delivered the approval and which can be obtained upon request.

VSH179633



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Dear Claire,

Please find enclosed the necessary documentation for you to submit applications for approval for various brake lining assemblies DP11644 in LE TD3 GG material pursuant to ECE Regulation No. 90/1. This application is on behalf of Juratek Ltd and cross-references to our DP LE TD3 GG application details. We would like the application made to the VCA; I have addressed the formal letter of application accordingly.

The documents contained are: -

1. Formal letter of application
2. Manufacturers declarations
3. Lab test results :-
 - Friction test results
 - Shear test results
 - Compressibility test results
4. Vehicle fitment details
5. Disc pad assembly drawings
6. General disc pad marking drawing

**Please note: Allocated with E11 90R-01184/4091 as a provisional number.
This approval is based on VSG076369, VSG078081, and VSG078079
plus additional OE Materials testing on VSG076364 and VSG078099**

Yours sincerely,



Susan Owens
Q.B.T.



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Vehicle Certification Agency
 1 Eastgate Office Centre
 Eastgate Road
 Bristol
 BS5 6XX

Letter of application for an approval pursuant to ECE Regulation No. 90/1

Dear Sirs,

Herewith we apply for an approval for our brake lining assembly pursuant to ECE Regulation No. 90/1.

Applicants name and address:

Juratek Ltd. Unit 16, Carcroft Enterprise Park, Station Road, Doncaster DN6 8DD

Manufacturers name and address:

Make and type of brake lining LE TD3 GG
 Make and type of brake lining assembly as listed below

Assembly Number	Assembly Contains...(see enclosed drawings)	Material Code
DP11644	3 plain pads, 1 pad with wear indicator	LE TD3 GG



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For vehicles / axles / brakes for which the lining assembly qualifies as replacement brake lining assembly, see following application list.

Assembly Number	Equivalent to	Also supplied as Assembly Number
	Equivalent to	
LE DP11644 TD3 GG	Equivalent to	
	Equivalent to	
	Equivalent to	

Yours faithfully



Susan Owens
Q.B.T.



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Manufacturer's Declaration

for granting of Approval for replacement brake lining according to ECE Regulation No. 90/1.

We, the company

declare herewith that

Replacement pad assemblies LE DP11644 TD3 GG

are produced in our factory

We certify that no application has been made regarding this permission/approval by us or by companies appointed by us in countries which as contract parties would also be entitled to grant permission/approval.

We are aware of the following: -

A type marking of vehicles/vehicle components of the above mentioned type with the officially assigned approval mark can only be granted if the products have been manufactured in the above mentioned factory or at one of our listed and approved manufacturing sites, and if they comply with the official approval documents.

Companies manufacturing products for our company or under license may not use the officially assigned approval mark for vehicles/vehicle components produced at their factories unless they are listed as an approved manufacturing site, and fully comply with our quality procedures.

A marking of vehicles/vehicle components of the above mentioned type with different factory or trade marks but the same approval mark is only permissible if written consent has been obtained from the Vehicle Certification Agency.



Susan Owens
Q.B.T.



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Friction test results

Conducted in accordance with Annex 8, of ECE Regulation No. 90 Rev1 including supplement 2 to the 01 series of amendments. (TRANS/SC1/WP29/GRRF/R90 Rev 1).

Type of assembly: Part Number DP11094 in material LE TD3 GG
(Previously agreed single test reference)

Type of test:	Constant torque (para. 2.2.2.2)
$\mu_{op: 1}$	0.354
$\mu_{op: 2}$	0.361
$\mu_{min:}$	0.278
$\mu_{max:}$	0.422

Test dates: 02/06/2006



Susan Owens
Q.B.T.



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Bench tests

Manufacturer:			
Type of brake lining assy:	DP11094 LE TD3 GG	Page	1/2

1. Shear strength test¹
(5.3.2.1 of ECE Regulation No. 90 Rev 1)

- Sample

Type of assembly: DP11094 LE TD3 GG
Shear area [cm²]: 43.46

- Shear strength measured

Mean value [N/cm²]: 630
Required [N/cm²]: 250

Test date: 03/06/2006

1) Test procedure according to ISO Standard 6312 (2001)



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Manufacturer:			
Type of brake lining assy:	DP11094 LE TD3 GG	Page	2/2

2. Compressibility test²
(5.3.2.2 of ECE Regulation No. 90 Rev 1)

- Sample

Type: III
 Type of assembly: DP11094 LE TD3
 GG
 Thickness, d_0 (nominal value) [mm]: 18.5
 Pad area [cm²]: 43.464
 Ram dia (corresponding to caliper piston dia) [mm]: 54

- Compressibility at specific surface pressure of 8000 kPa

Measured at ambient temperature

Mean value: $\frac{d_4 - d'_3}{d_0} = 0.16 \%$

Required: $\leq 2\%$

Measured at 400°C

Mean value: $\frac{d_4 - d'_3}{d_0} = 0.65\%$

Required: $\leq 5\%$

Test dates: 03/06/2006

2) Test procedure according to ISO Standard 6310 (2001)



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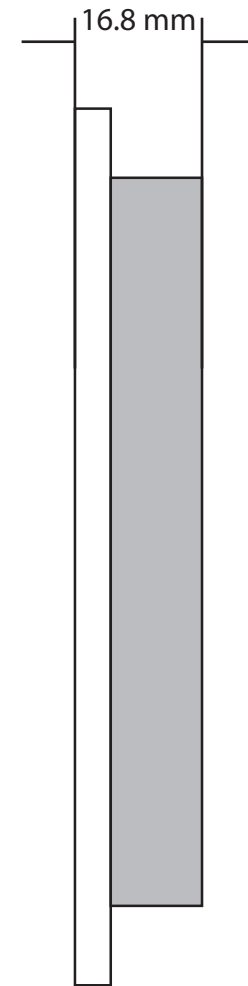
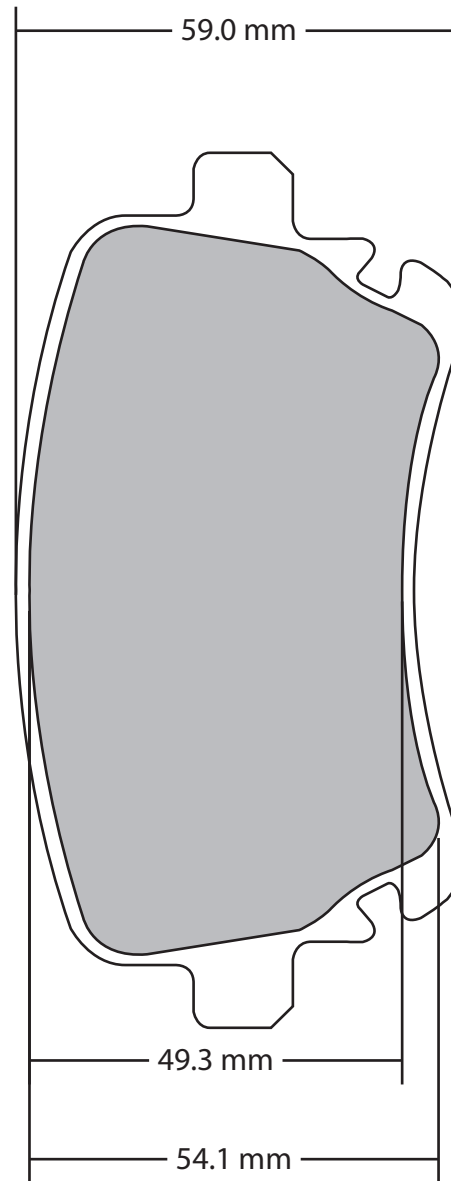
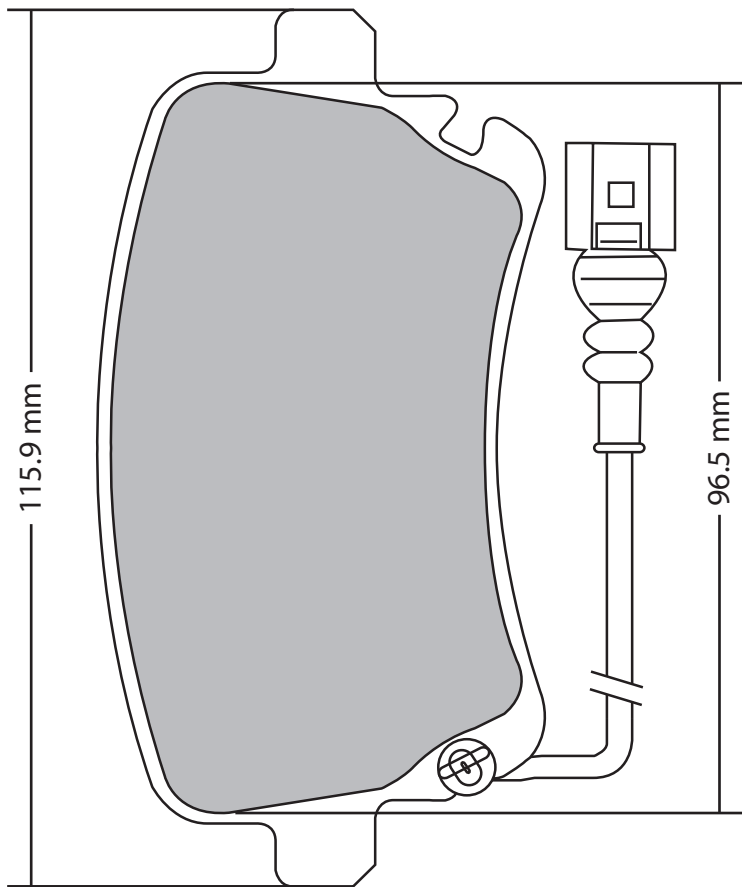


MAKE	MODEL 1	MODEL 2	MODEL 3	MODEL 4	MODEL 5	F/R	D	A	T	E	OE Caliper Manufacturer	S/V Dr	Disc / Drum / Dia	Max Th Disc / Shoe Width
DP11644	AUDI	A6 (05/04-->)	2.0 TFSi 16V			R	05	04			Lucas	V	330	22
DP11644	AUDI	A6 (05/04-->)	2.0 TDi			R	05	04			Lucas	V	330	22
DP11644	AUDI	A6 (05/04-->)	2.4i 30V			R	05	04			Lucas	V	330	22
DP11644	AUDI	A6 (05/04-->)	2.4 30V Quattro			R	05	04			Lucas	V	330	22
DP11644	AUDI	A6 (05/04-->)	2.7 TDi			R	05	04			Lucas	V	330	22
DP11644	AUDI	A6 (05/04-->)	2.7 TDi Quattro			R	05	04			Lucas	V	330	22
DP11644	AUDI	A6 (05/04-->)	3.0 TDi Quattro			R	05	04			Lucas	V	330	22
DP11644	AUDI	A6 (05/04-->)	3.2i			R	05	04			Lucas	V	330	22
DP11644	AUDI	A6 (05/04-->)	3.2i Quattro			R	05	04			Lucas	V	330	22
DP11644	AUDI	A6 (05/04-->)	4.2 V8 Quattro			R	05	04			Lucas	V	330	22
DP11644	VOLKSWAGEN	Caravelle (03-->)	1.9 Turbo Diesel			R	11	03			Lucas			
DP11644	VOLKSWAGEN	Caravelle (03-->)	2.0i			R	11	03			Lucas			
DP11644	VOLKSWAGEN	Caravelle (03-->)	2.5 V6 TDi			R	11	03			Lucas			
DP11644	VOLKSWAGEN	Caravelle (03-->)	3.2i V6			R	11	03			Lucas			
DP11644	VOLKSWAGEN	Transporter (T5 03-->)	1.9 Turbo Diesel			R	11	03			Lucas			
DP11644	VOLKSWAGEN	Transporter (T5 03-->)	2.0i			R	11	03			Lucas			
DP11644	VOLKSWAGEN	Transporter (T5 03-->)	2.5 V6 TDi			R	11	03			Lucas			
DP11644	VOLKSWAGEN	Transporter (T5 03-->)	3.2i V6			R	11	03			Lucas			

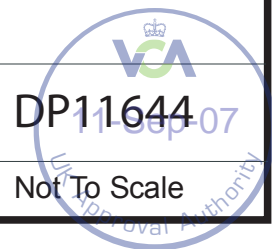


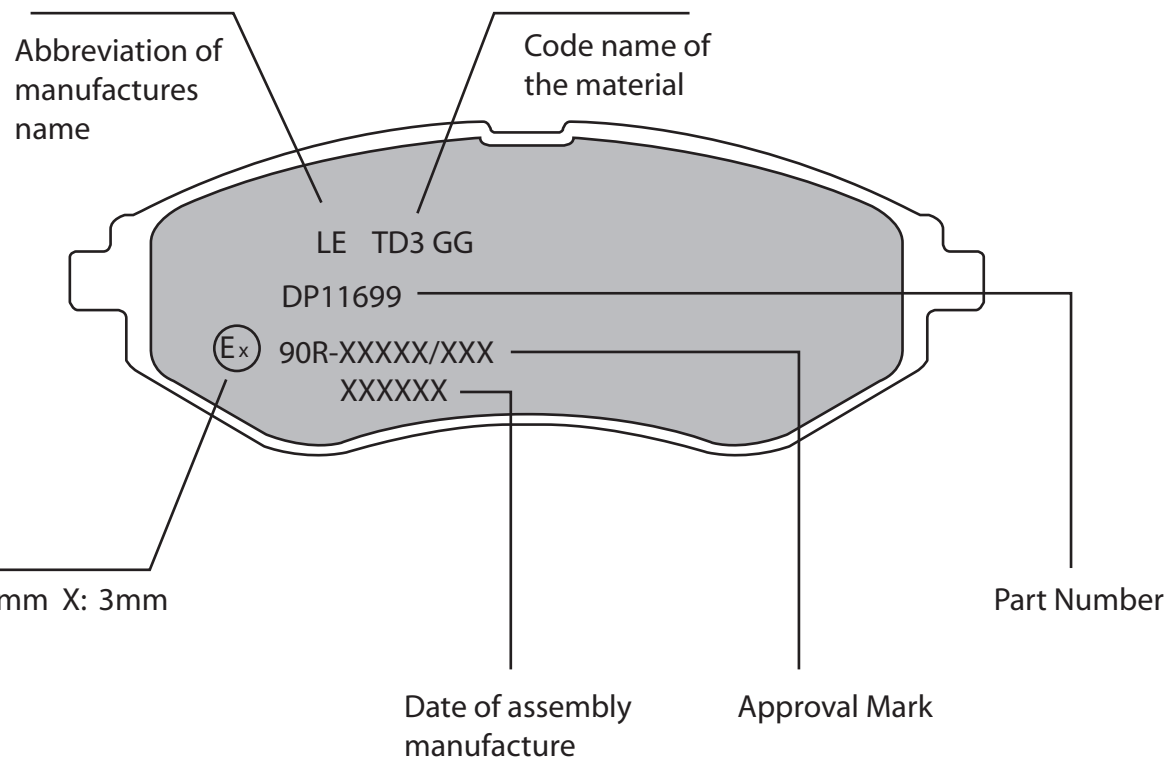
CALIPER ACTUATION	BRAKING SPLIT F/R, DIAG or H / I	CALIPER PAD		HERST NUMBER	TYP / SCHL NUMBER	MAX SPEED Km/h	80% V MAX Km/h	VEHICLE /		ENERGY FACTOR 5 MV 2	MAXIMUM ROLLING RADIUS	INERTIA UNLADEN	VEHICLE INERTIA LADEN
		PISTON DIA	FRICTION AREA mm^2					AXLE WEIGHT UN-LADEN	VEHICLE WEIGHT LADEN				
Hyd	Diag			0588	901, 902	227	182	1595	2260	37265773	0.33	27.79128	39.37824
Hyd	Diag			0588	856, 887	210	168	1615	2265	31963680	0.33	28.13976	39.46536
Hyd	Diag			0588	851, 885	231	185	1600	2255	38505298	0.33	27.8784	39.29112
Hyd	Diag			0588	875, 886	230	184	1700	2315	39188320	0.33	29.6208	40.33656
Hyd	Diag			0588	876, 889	230	184	1700	2325	39357600	0.33	29.6208	40.5108
Hyd	Diag			0588	903, 904	228	182	1830	2455	40838630	0.33	31.88592	42.77592
Hyd	Diag			0588	852, 888	245	196	1820	2455	47155640	0.33	31.71168	42.77592
Hyd	Diag			0588	848, 882	250	200	1615	2270	45400000	0.33	28.13976	39.55248
Hyd	Diag			0588	849, 883	250	200	1715	2370	47400000	0.33	29.88216	41.29488
Hyd	Diag			0588	850, 884	250	200	1820	2435	48700000	0.33	31.71168	42.42744
Hyd	Diag			0603	253	158	126	2199	3000	23965440	0.33	38.315376	52.272
Hyd	Diag			0603	269	168	134	2199	3000	27095040	0.33	38.315376	52.272
Hyd	Diag			0603	300	187	150	2220	3200	35808256	0.33	38.68128	55.7568
Hyd	Diag			0603	325	203	162	2274	3000	39560640	0.33	39.622176	52.272
Hyd	Diag			0603	253	158	126	2199	3000	23965440	0.33	38.315376	52.272
Hyd	Diag			0603	269	168	134	2199	3000	27095040	0.33	38.315376	52.272
Hyd	Diag			0603	300	187	150	2220	3200	35808256	0.33	38.68128	55.7568
Hyd	Diag			0603	325	203	162	2274	3000	39560640	0.33	39.622176	52.272





Material Area		Drawn By	Description	Issue No.	Part No.
4329.4 mm			Disc Pad Assembly	1	
Modification	Initial Date	Date	General Tolerance	± 0.25mm	Not To Scale





E: 4.5mm X: 3mm

Material Area			Drawn By	Description Disc Pad Assembly	Issue No.	Part No.
					1	
Modification	Initial Date	Date		General Tolerance	$\pm 0.25\text{mm}$	Not To Scale

