

VCA Headquarters

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THE UNITED KINGDOM VEHICLE APPROVAL AUTHORITY

Rev 1/03



COMMUNICATION CONCERNING THE APPROVAL GRANTED OF A REPLACEMENT BRAKE LINING ASSEMBLY OR REPLACEMENT DRUM LINING PURSUANT TO ECE REGULATION NO: 90.01

Approval No: 90R-01184/3128

- 1. Applicant's name and address:
 - Juratek Ltd. Unit 16, Carcroft Enterprise Park, Station Road, Doncaster DN6 8DD
- Manufacturer's name and address:
- 3. Make and type of brake lining assembly: DP11544
- 4 Make and type of brake lining: TD3
- 5. Vehicles/axles/brakes for which the brake lining assembly/drum brake lining type qualifies as original brake lining assembly: Not applicable
- 6. Vehicles/axles/brakes for which the brake lining assembly/drum brake lining type qualifies as replacement brake lining assembly: See Manufacturer's Information Documents

An executive agency of the Department for Transport



- 7. Submitted for approval on: 23 August 2006
- 8. Technical Service responsible for approval tests: Vehicle Certification Agency
- 8.1 Date of test report: 14 August 2006, 20 November 2006,15 August 2006 20 November 2006 and 23 November 2006.
- 8.2 Number of test report: VSG076369, VSG078081, VSG078079, VSG076364, and VSG078099.
- 9. Approval GRANTED
- 10. Place: BRISTOL
- 11. Date: 29 November 2006

12. Signature:

A. W. STENNING

Head of Product Certification

13. Annexed to this communication is a list of documents in the approval file deposited at the administrative services having delivered the approval and which can be obtained upon request.

VSG076365



23/U0/U0 VCA JOD NO VSGU/0303	23/08/06	VCA Job No	VSG076365
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Dear Ted,

Please find enclosed the necessary documentation for you to submit applications for approval for various brake lining assemblies DP11544 in TD3 material pursuant to ECE Regulation No. 90/1. This application is on behalf of Juratek Ltd and cross-references to our DP TD3 application details. We would like the application made to the VCA; I have addressed the formal letter of application accordingly.

The documents contained are: -

- 1. Formal letter of application
- 2. Manufacturers declarations
- 3. Lab test results :-
 - Friction test results
 - Shear test results
 - Compressibility test results
- 4. Vehicle fitment details
- 5. Disc pad assembly drawings
- 6. General disc pad marking drawing

Please note: Allocated with E11 90R-011843/3128 as a provisional number. This approval is based on VSG076369, VSG078081, and VSG078079 plus additional OE Materials testing on VSG076364 and VSG078099.

Yours sincerely,

Susan Owens



23/08/06	VCA Joh No	VSG076365
23/00/00	VCA Job No	V 3GU / 0303

Vehicle Certification Agency 1 Eastgate Office Centre Eastgate Road Bristol BS5 6XX

Letter of application for an approval pursuant to ECE Regulation No. 90/1

Dear Sirs,

Herewith we apply for an approval for our brake lining assembly pursuant to ECE Regulation No. 90/1.

Applicants name and address:

Juratek Ltd. Unit 16, Carcroft Enterprise Park, Station Road, Doncaster DN6 8DD

Manufacturers name and address:

Make and type of brake lining TD3

Make and type of brake lining assembly as listed below

Assembly Number	Assembly Contains(see enclosed drawings)	Material Code
DP 11544	4 identical pads	TD3

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For vehicles / axles / brakes for which the lining assembly qualifies as replacement brake lining assembly, see following application list.

Assembly Number	Equivalent to	Also supplied as Assembly Number
DP11544 TD3	Equivalent to	SLB1758 leca-TD3
	Equivalent to	

Yours faithfully

Susan Owens



23/08/06 VCA Job No VSG076365
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Manufacturer's Declaration

for granting of Approval for replacement brake lining according to

ECE Regulation No. 90/1.

We, the company

declare herewith that

Replacement pad assemblies DP11544 TD3

are produced in our factory

We certify that no application has been made regarding this permission/approval by us or by companies appointed by us in countries which as contract parties would also be entitled to grant permission/approval.

We are aware of the following: -

A type marking of vehicles/vehicle components of the above mentioned type with the officially assigned approval mark can only be granted if the products have been manufactured in the above mentioned factory or at one of our listed and approved manufacturing sites, and if they comply with the official approval documents.

Companies manufacturing products for our company or under license may not use the officially assigned approval mark for vehicles/vehicle components produced at their factories unless they are listed as an approved manufacturing site, and fully comply with our quality procedures.

A marking of vehicles/vehicle components of the above mentioned type with different factory or trade marks but the same approval mark is only permissible if written consent has been obtained from the Vehicle Certification Agency.

Susan Owens Q.B.T.



23/08/06	VCA Job No	VSG076365
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Friction test results

Conducted in accordance with Annex 8, of ECE Regulation No. 90 Rev1 including supplement 2 to the 01 series of amendments. (TRANS/SC1/WP29/GRRF/R90 Rev 1).

Type of assembly: Part Number DP11094 in material TD3

(Previously agreed single test reference)

Type of test: Constant torque (para. 2.2.2.2)

 μ_{op} : 1 0.354

 $\mu_{\text{op}: 2}$ 0.361

 μ_{min} : 0.278

 μ_{max} : 0.422

Test dates: 02/06/2006

Susan Owens Q.B.T.



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Bench tests

Manufacturer:			
Type of brake lining assy:	DP11094 TD3	Page	1/2

1. Shear strength test¹ (5.3.2.1 of ECE Regulation No. 90 Rev 1)

• Sample

Type of assembly: DP11094 TD3

Shear area [cm²]: 43.46

• Shear strength measured

Mean value [N/cm²]: 630

Required [N/cm²]: 250

Test date: 03/06/2006

1) Test procedure according to ISO Standard 6312 (2001)

Susan Owens



23/08/06	VCA Job No	VSG076365			
Manufacturer:					
Type of brake lining assy:	DP11094 TD3	Page 2	2/2		

2. Compressibility test²

(5.3.2.2 of ECE Regulation No. 90 Rev 1)

• Sample

Type: III

Type of assembly: DP11094 TD3

Thickness, d_0 (nominal value) [mm]: 18.5

Pad area [cm²]: 43.464

Ram dia (corresponding to caliper piston dia) [mm]: 54

• Compressibility at specific surface pressure of 8000 kPa

Measured at ambient temperature

Mean value: $\frac{d_4 - d'_3}{d_0} = 0.16 \%$

Required: ≤ 2%

Measured at 400°C

Mean value: $\frac{d_4 - d'_3}{d_0} = 0.65\%$

Required: $\leq 5\%$

Test dates: 03/06/2006

2) Test procedure according to ISO Standard 6310 (2001)

Susan Owens

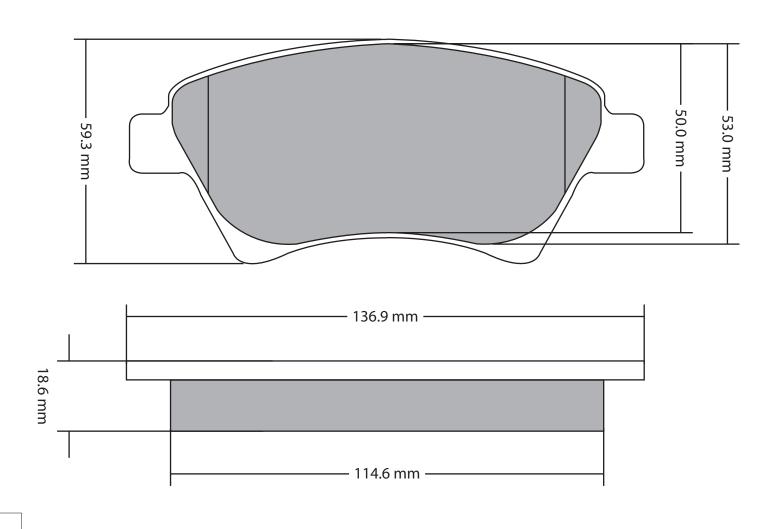


												Max Th Disc
									OE Caliper	S/\	Drum	/ / Shoe
MAKE		MODEL 1	MODEL 2	MODEL 3	F/R	D A	\ T	Ε	Manufacturer	Dr	Dia	Width
DP11544	RENAULT	Kangoo	1.6i		F	07 ()1		Bosch	V	280	24
DP11544	RENAULT	Kangoo	1.9 Turbo Diesel		F	07 ()1		Bosch	V	280	24
DP11544	RENAULT	Megane II (08/02>)	1.5 TDi		F	08 ()2		Bosch	V	280	24
DP11544	RENAULT	Megane II (08/02>)	1.6i 16V		F	08 ()2		Bosch	V	280	24
DP11544	RENAULT	Megane II (08/02>)	1.9 TDi		F	08 ()2		Bosch	V	280	24
DP11544	RENAULT	Megane II (08/02>)	2.0i 16V		F	08 ()2		Bosch	V	280	24
DP11544	RENAULT	Scenic (06/03>)	1.4i 16V		F	06 ()3		Bosch	V	280	24
DP11544	RENAULT	Scenic (06/03>)	1.5 DCi		F	06 ()3		Bosch	V	280	24
DP11544	RENAULT	Scenic (06/03>)	1.6i 16V		F	06 (3		Bosch	V	280	24
DP11544	RENAULT	Scenic (06/03>)	1.9 DCi		F	06 ()3		Bosch	٧	280	24
DP11544	RENAULT	Scenic (06/03>)	2.0i 16V		F	06 ()3		Bosch	٧	280	24
DP11544	RENAULT	Kangoo Van	1.6i		F	07 ()1		Bosch	٧	280	24
DP11544	RENAULT	Kangoo Van	1.9 Turbo Diesel		F	07 ()1		Bosch	V	280	24

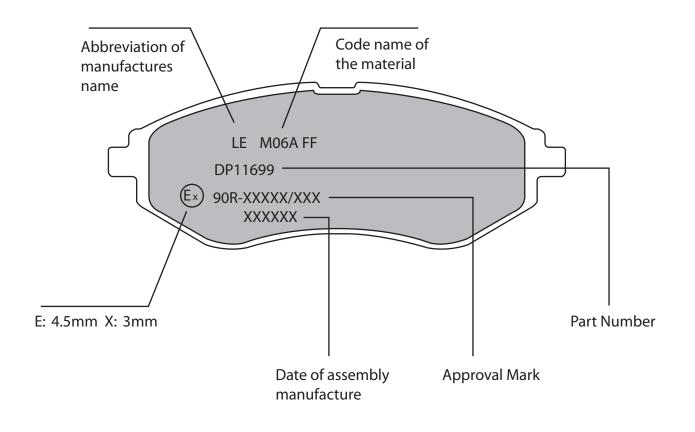


							VEHICLE /					
	BRAKING	CALIPER			MAX	80% V	AXLE	VEHICLE	ENERGY	MAXIMUM		VEHICLE
CALIPER	SPLIT F/R,	PISTON	HERST	TYP / SCHL	SPEED	MAX	WEIGHT UN	WEIGHT	FACTOR .5	ROLLING	INERTIA	INERTIA
ACTUATION	DIAG or H / I	DIA	NUMBER	NUMBER	Km/h	Km/h	LADEN	LADEN	MV 2	RADIUS	UNLADEN	LADEN
Hyd	Diag		3004	554	153	122	1140	1835	13745765	0.33	47.79621	76.9351275
Hyd	Diag		3004	554	153	122	1140	1835	13745765	0.33	47.79621	76.9351275
Hyd	Diag		3004		189	151	1155	1660	18974995	0.33	48.4251075	69.59799
Hyd	Diag		3004		201	161	1210	1670	21590294	0.33	50.731065	70.017255
Hyd	Diag		3004		189	151	1215	1745	19946606	0.33	50.9406975	73.1617425
Hyd	Diag		3004		220	176	1110	1745	27026560	0.33	46.538415	73.1617425
Hyd	Diag		3004		172	138	1315	1770	16756378	0.33	55.1333475	74.209905
Hyd	Diag		3004		172	138	1320	1745	16519706	0.33	55.34298	73.1617425
Hyd	Diag		3004		185	148	1320	1780	19494560	0.33	55.34298	74.62917
Hyd	Diag		3004		188	150	1430	1845	20867098	0.33	59.954895	77.3543925
Hyd	Diag		3004		206	165	1425	1840	24986317	0.33	59.7452625	77.14476
Hyd	Diag		3004	554	153	122	1140	1835	13745765	0.33	47.79621	76.9351275
Hyd	Diag		3004	554	153	122	1140	1835	13745765	0.33	47.79621	76.9351275





Material Area		Drawn By	Description	Issue No.		
4846.0 mm			Disc Pad Assembly	1	Part No.	DP2b1\5442006
Modification	Initial Da	e Date	General Tolerance	± 0.25mm		Not To Scale



Material Area			Drawn By	escription ad Assembly	Issue No.	Part No.	29-	NOV-2006
Modification	Initial	Date	Date	General Tolerance		25mm	Not To	Scale