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### THE UNITED KINGDOM VEHICLE APPROVAL AUTHORITY

Rev 1/03



COMMUNICATION CONCERNING THE APPROVAL GRANTED OF A REPLACEMENT BRAKE LINING ASSEMBLY OR REPLACEMENT DRUM LINING PURSUANT TO ECE REGULATION NO: 90.01

Approval No: 90R-01200/3643.

1. Applicant's name and address:

Juratek Ltd. Unit 16, Carcroft Enterprise Park, Station Road, Doncaster DN6 8DD

- 2. Manufacturer's name and address:
- 3. Make and type of brake lining assembly: DP11404.
- 4. Make and type of brake lining: LE M09A FF
- 5. Vehicles/axles/brakes for which the brake lining assembly/drum brake lining type qualifies as original brake lining assembly: Not applicable
- 6. Vehicles for which the brake lining assembly qualifies as replacement brake lining assembly:

An executive agency of the Department for Transport



- 7. Submitted for approval on: 4 May 2007
- 8. Technical Service responsible for approval tests: Vehicle Certification Agency
- 8.1 Date of test report: 3/11/06, 15/11/06, 24/05/06, 17/04/07, 17/04/07.
- 8.2 Number of test reports : VSG078115, VSG173037, VSF066709, VSG177009, VSG177010.
- 9. Approval GRANTED
- 10. Place: BRISTOL
- 11. Date: 30 MAY 2007

8ten 12. Signature:

A. W. STENNING Head of Product Certification

13. Annexed to this communication is a list of documents in the approval file deposited at the administrative services having delivered the approval and which can be obtained upon request.

VSG177016



04/05/07 VCA Job No	VSG177016
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Dear Claire,

Please find enclosed the necessary documentation for you to submit applications for approval for various brake lining assemblies DP11404 in LE M09A FF material pursuant to ECE Regulation No. 90/1. This application is on behalf of Juratek Ltd and cross-references to our DP LE M09A FF application details. We would like the application made to the VCA; I have addressed the formal letter of application accordingly.

The documents contained are: -

- 1. Formal letter of application
- 2. Manufacturers declarations
- 3. Lab test results :-
  - Friction test results
  - Shear test results
  - Compressibility test results
- 4. Vehicle fitment details
- 5. Disc pad assembly drawings
- 6. General disc pad marking drawing

#### Please note: Allocated with E11 90R-01200/3643

This approval is based on VSG078115, VSG173037 and VSF066709 plus additional OE Materials testing on VSG177009 and VSG177010.

Yours sincerely,

Susan Owens Q.B.T.



Vehicle Certification Agency 1 Eastgate Office Centre Eastgate Road Bristol BS5 6XX

#### Letter of application for an approval pursuant to ECE Regulation No. 90/1

Dear Sirs,

Herewith we apply for an approval for our brake lining assembly pursuant to ECE Regulation No. 90/1.

Applicants name and address:

Juratek Ltd. Unit 16, Carcroft Enterprise Park, Station Road, Doncaster DN6 8DD

Manufacturers name and address:

Make and type of brake lining LE M09A FF

Make and type of brake lining assembly as listed below

Assembly Number	Assembly Contains(see enclosed drawings)	Material Code
DP11404	4 identical pads	LE M09A FF



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For vehicles / axles / brakes for which the lining assembly qualifies as replacement brake lining assembly, see following application list.

Assembly Number	Equivalent to	Also supplied as Assembly Number
DP11404 LE M09A FF	Equivalent to	
	Equivalent to	

Yours faithfully

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Susan Owens Q.B.T.



04/05/07	VCA Job No	VSG177016	
Manufacturer's Declaration			
for granting of	Approval for replace ECE Regulation No.	ement brake lining according to . 90/1.	
We, the company			
declare herewith that			
Replacement pad assemblies	DP11404 LE M09A	FF	

are produced in our factory

We certify that no application has been made regarding this permission/approval by us or by companies appointed by us in countries which as contract parties would also be entitled to grant permission/approval.

We are aware of the following: -

A type marking of vehicles/vehicle components of the above mentioned type with the officially assigned approval mark can only be granted if the products have been manufactured in the above mentioned factory or at one of our listed and approved manufacturing sites, and if they comply with the official approval documents.

Companies manufacturing products for our company or under license may not use the officially assigned approval mark for vehicles/vehicle components produced at their factories unless they are listed as an approved manufacturing site, and fully comply with our quality procedures.

A marking of vehicles/vehicle components of the above mentioned type with different factory or trade marks but the same approval mark is only permissible if written consent has been obtained from the Vehicle Certification Agency.

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Susan Owens Q.B.T.



04/05/07	VCA Job No	VSG177016

# **Friction test results**

Conducted in accordance with Annex 8, of ECE Regulation No. 90 Rev1 including supplement 2 to the 01 series of amendments. (TRANS/SC1/WP29/GRRF/R90 Rev 1).

Type of assembly:	Part Number DP1143 in material LE M09A FF
	(Previously agreed single test reference)

Type of test:	Constant torque (para. 2.2.2.2)
μ <sub>op</sub> : 1	0.37
μ <sub>op : 2</sub>	0.39
$\mu_{min}$ :	0.29
μ <sub>max</sub> :	0.41

Test dates: 11/02/2007

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Susan Owens Q.B.T.



04/05/07 VCA Job No	VSG177016
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## **Bench tests**

Manufacturer:			
Type of brake lining assy:	DP1143 LE M09A FF	Page	1/2

1. Shear strength test<sup>1</sup> (5.3.2.1 of ECE Regulation No. 90 Rev 1)

Sample	
Type of assembly:	DP1143 LE M09A FF
Shear area [cm <sup>2</sup> ]:	46.24

Required [N/cm <sup>2</sup> ]:	250
Mean value [N/cm <sup>2</sup> ]:	564.4
<ul> <li>Shear strength measured</li> </ul>	

Test date: 10/02/2007

1) Test procedure according to ISO Standard 6312 (2001)

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Susan Owens Q.B.T.



04/05/07	VCA Job No	VSG1770	SG177016				
	Γ	I					
Manufacturer:							
Type of brake lining assy:	LE M09A FF	F	Page	2/2			

2. Compressibility test<sup>2</sup> (5.3.2.2 of ECE Regulation No. 90 Rev 1)

• Sample

Туре:	III
Type of assembly:	LE M09A FF
Thickness, d <sub>0</sub> (nominal value) [mm]:	15.0
Pad area [cm²]:	46.24
Ram dia (corresponding to caliper piston dia) [mm]:	60

• Compressibility at specific surface pressure of 8000 kPa

Measured at ambient temperature

Mean value:  $\frac{d_4 - d'_3}{d_0} = 0.45 \%$ Required:  $\leq 2\%$ 

Measured at 400°C

Mean value: 
$$\frac{d_4 - d'_3}{d_0} = 1.49\%$$
  
Required:  $\leq 5\%$ 

Test dates: 10/02/2007

2) Test procedure according to ISO Standard 6310 (2001)

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Susan Owens Q.B.T.



												<b>D</b> : (	Max Th
										05.0 "	~	Disc /	Disc /
MAKE		MODEL 1	MODEL 2	MODEL 3	MODEL 4	MODEL 5	F/R	2 D	л т	OE Caliper Manufacturer		/ Drum / Dia	/ Shoe Width
DP11404	ERF	ECM Series	22.5" wheels	D Elsa 2 caliper	MODEL 4	WODEL 5	E F/P		99	Meritor (Lucas)		Dia	vviduri
DP11404 DP11404	ERF	ECM Series ECS Series	22.5 wheels	D Elsa 2 caliper D Elsa 2 caliper			F	11	99	Meritor (Lucas)	V		
DP11404 DP11404	ERF	ECS Series	22.5 wheels	D Elsa 2 caliper D Elsa 2 caliper			F	R 11			V	_	
DP11404 DP11404							F	K 11	99	Meritor (Lucas)	V	_	
		ECT Series	22.5" wheels	D Elsa 2 caliper			F			Meritor (Lucas)	V		
DP11404		ECT Series	22.5" wheels	D Elsa 2 caliper			E	R 11		Meritor (Lucas)	V		
DP11404	ERF	ECX Series	22.5" wheels	D Elsa 2 caliper			F	11	99	Meritor (Lucas)	V		
DP11404	ERF	ECX Series	22.5" wheels	D Elsa 2 caliper				R 11		Meritor (Lucas)	V		
DP11404	MAN	TG-A	18 Series	310>510			F		00	Meritor (Lucas)	V	432	45
DP11404	MAN	TG-A	18 Series	310>510				R 03		Meritor (Lucas)	V	432	45
DP11404	MAN	TG-A	26 Series	360>510			F	03	00	Meritor (Lucas)	V	432	45
DP11404	MAN	TG-A	26 Series	360>510				R 03		Meritor (Lucas)	V	432	45
DP11404	MAN	TG-A	33 Series	460>510			F	03	00	Meritor (Lucas)	V	432	45
DP11404	MAN	TG-A	33 Series	460>510				R 03	00	Meritor (Lucas)	V	432	45
DP11404	MERITOR (Includes Lucas CV, Rockwell,	RD ELSA 2	22.5" wheels							Meritor (Lucas)	V		
DP11404	RENAULT (RVI)	Magnum Series	400, 440, 480 E TECH	D Elsa 2 caliper			F	01	02	Meritor (Lucas)	V	438	45
DP11404	RENAULT (RVI)	Magnum Series	400, 440, 480 E TECH	D Elsa 2 caliper				R 01	02	Meritor (Lucas)	V	438	45
DP11404	RENAULT (RVI)	Premium 02>	200 Series	D Elsa 2 caliper			F	01	02	Meritor (Lucas)	V	438	45
DP11404	RENAULT (RVI)	Premium 02>	300 Series	D Elsa 2 caliper			F	01	02	Meritor (Lucas)	V	438	45
DP11404	RENAULT (RVI)	Premium 02>	300 Series	D Elsa 2 caliper				R 01	02	Meritor (Lucas)	V	438	45
DP11404	RENAULT (RVI)	Premium 02>	400 Series	D Elsa 2 caliper			F	01	02	Meritor (Lucas)	V	438	45
DP11404	RENAULT (RVI)	Premium 02>	400 Series	D Elsa 2 caliper				R 01	02	Meritor (Lucas)	V	438	45
DP11404	RENAULT (RVI)	PSV's Illiade	D Elsa 2 caliper				F	06	00	Meritor (Lucas)	V	438	45
DP11404	RENAULT (RVI)	PSV's Illiade	D Elsa 2 caliper					R 06		Meritor (Lucas)	V	438	45
DP11404	SAF / SAUER	with Meritor brakes	D Elsa 2	22.5" wheels						Meritor (Lucas)	V		
DP11404	TRAILERS	with Meritor brakes	D Elsa 2	22.5" wheels				R 06	00	Meritor (Lucas)	1		1



								VEHICLE /						
	BRAKING	CALIPER	PAD			MAX	80% V	AXLE	VEHICLE	ENERGY	MAXIMUM		VEHICLE	
CALIPER	SPLIT F/R,		FRICTION	HERST	TYP / SCHL	SPEED		WEIGHT		FACTOR			INERTIA	AXLE INERTIA
ACTUATION	DIAG or H / I	DIA	AREA mm^	NUMBER	NUMBER	Km/h	Km/h	UN-LADEN	LADEN	.5 MV 2	RADIUS	UNLADEN	LADEN	LADEN
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	637.54405
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	704.65395
Air	F/R					90	72			0	0.494	0	0	637.54405
Air	F/R					90	72			0	0.494	0	0	637.54405





