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THE UNITED KINGDOM VEHICLE APPROVAL AUTHORITY

Rev 1/03



COMMUNICATION CONCERNING THE APPROVAL GRANTED OF A
REPLACEMENT BRAKE LINING ASSEMBLY OR REPLACEMENT DRUM
LINING PURSUANT TO ECE REGULATION NO: 90.01

Approval No: 90R-01184 / 3277

1. Applicant's name and address:

Juratek Ltd. Unit 16, Carcroft Enterprise Park, Station Road, Doncaster DN6 8DD

2. Manufacturer's name and address:

3. Make and type of brake lining assembly: DP11276,DP6617,DP7703

4. Make and type of brake lining: TD3

5. Vehicles/axles/brakes for which the brake lining assembly/drum brake lining type qualifies as original brake lining assembly: Not applicable

6. Vehicles/axles/brakes for which the brake lining assembly/drum brake lining type qualifies as replacement brake lining assembly: See Manufacturer's Information Documents

An executive agency of the Department for Transport



- 7. Submitted for approval on: 30 October 2006
- 8. Technical Service responsible for approval tests: Vehicle Certification Agency
- 8.1 Date of test report: 14 August 2006,20 November 2006,15 August 2006 and 20 November 2006
- 8.2 Number of test report: VSG076369,VSG078081,VSG078079 and VSG076364.

9. Approval GRANTED

10. Place: BRISTOL

11. Date: 19 December 2006

12. Signature: 

A. W. STENNING
Head of Product Certification

13. Annexed to this communication is a list of documents in the approval file deposited at the administrative services having delivered the approval and which can be obtained upon request.

VSG078072



30/10/06	VCA Job No	VSG078072
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Dear Ted,

Please find enclosed the necessary documentation for you to submit applications for approval for various brake lining assemblies DP11276, DP6617, DP7703 in TD3 material pursuant to ECE Regulation No. 90/1. This application is on behalf of Juratek Ltd and cross-references to our DP TD3 application details.

We would like the application made to the VCA; I have addressed the formal letter of application accordingly.

The documents contained are: -

1. Formal letter of application
2. Manufacturers declarations
3. Lab test results :-
 - Friction test results
 - Shear test results
 - Compressibility test results
4. Vehicle fitment details
5. Disc pad assembly drawings
6. General disc pad marking drawing

Please note: Allocated with E11 90R-01184/3277 as a provisional number. This approval is based on VSG076369, VSG078081 and VSG078079 plus additional OE Materials testing on VSG076364.

Yours sincerely,



Susan Owens
Q.B.T.



30/10/06	VCA Job No	VSG078072
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Vehicle Certification Agency
 1 Eastgate Office Centre
 Eastgate Road
 Bristol
 BS5 6XX

Letter of application for an approval pursuant to ECE Regulation No. 90/1

Dear Sirs,

Herewith we apply for an approval for our brake lining assembly pursuant to ECE Regulation No. 90/1.

Applicants name and address:

Juratek Ltd. Unit 16, Carcroft Enterprise Park, Station Road, Doncaster DN6 8DD

Manufacturers name and address:

Make and type of brake lining	TD3
Make and type of brake lining assembly	as listed below

Assembly Number	Assembly Contains...(see enclosed drawings)	Material Code
DP11276	2 plain pads, 2 pads with spring clips	TD3
DP6617	4 identical pads	TD3
DP7703	4 identical pads	TD3



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For vehicles / axles / brakes for which the lining assembly qualifies as replacement brake lining assembly, see following application list.

Assembly Number	Equivalent to	Also supplied as Assembly Number
DP11276 TD3	Equivalent to	SLB618 Ieca-TD3
DP6617 TD3	Equivalent to	
DP7703 TD3	Equivalent to	

Yours faithfully



Susan Owens
Q.B.T.



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Manufacturer's Declaration

for granting of Approval for replacement brake lining according to ECE Regulation No. 90/1.

We, the company

declare herewith that

Replacement pad assemblies DP11276 TD3, DP6617 TD3, DP7703 TD3

are produced in our factory

We certify that no application has been made regarding this permission/approval by us or by companies appointed by us in countries which as contract parties would also be entitled to grant permission/approval.

We are aware of the following: -

A type marking of vehicles/vehicle components of the above mentioned type with the officially assigned approval mark can only be granted if the products have been manufactured in the above mentioned factory or at one of our listed and approved manufacturing sites, and if they comply with the official approval documents.

Companies manufacturing products for our company or under license may not use the officially assigned approval mark for vehicles/vehicle components produced at their factories unless they are listed as an approved manufacturing site, and fully comply with our quality procedures.

A marking of vehicles/vehicle components of the above mentioned type with different factory or trade marks but the same approval mark is only permissible if written consent has been obtained from the Vehicle Certification Agency.



Susan Owens
Q.B.T.



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Friction test results

Conducted in accordance with Annex 8, of ECE Regulation No. 90 Rev1 including supplement 2 to the 01 series of amendments. (TRANS/SC1/WP29/GRRF/R90 Rev 1).

Type of assembly: Part Number DP11094 in material TD3
(Previously agreed single test reference)

Type of test:	Constant torque (para. 2.2.2.2)
$\mu_{op: 1}$	0.354
$\mu_{op: 2}$	0.361
$\mu_{min:}$	0.278
$\mu_{max:}$	0.422

Test dates: 02/06/2006



Susan Owens
Q.B.T.



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Bench tests

Manufacturer:			
Type of brake lining assy:	DP11094 TD3	Page	1/2

1. Shear strength test¹
(5.3.2.1 of ECE Regulation No. 90 Rev 1)

- Sample

Type of assembly: DP11094 TD3

Shear area [cm²]: 43.46

- Shear strength measured

Mean value [N/cm²]: 630

Required [N/cm²]: 250

Test date: 03/06/2006

1) Test procedure according to ISO Standard 6312 (2001)



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30/10/06	VCA Job No	VSG078072	
Manufacturer:			
Type of brake lining assy:	DP11094 TD3	Page	2/2

2. Compressibility test²
(5.3.2.2 of ECE Regulation No. 90 Rev 1)

- Sample

Type: III
Type of assembly: DP11094 TD3
Thickness, d_0 (nominal value) [mm]: 18.5
Pad area [cm²]: 43.464
Ram dia (corresponding to caliper piston dia) [mm]: 54

- Compressibility at specific surface pressure of 8000 kPa

Measured at ambient temperature

Mean value: $\frac{d_4 - d'_3}{d_0} = 0.16 \%$

Required: $\leq 2\%$

Measured at 400°C

Mean value: $\frac{d_4 - d'_3}{d_0} = 0.65\%$

Required: $\leq 5\%$

Test dates: 03/06/2006

2) Test procedure according to ISO Standard 6310 (2001)



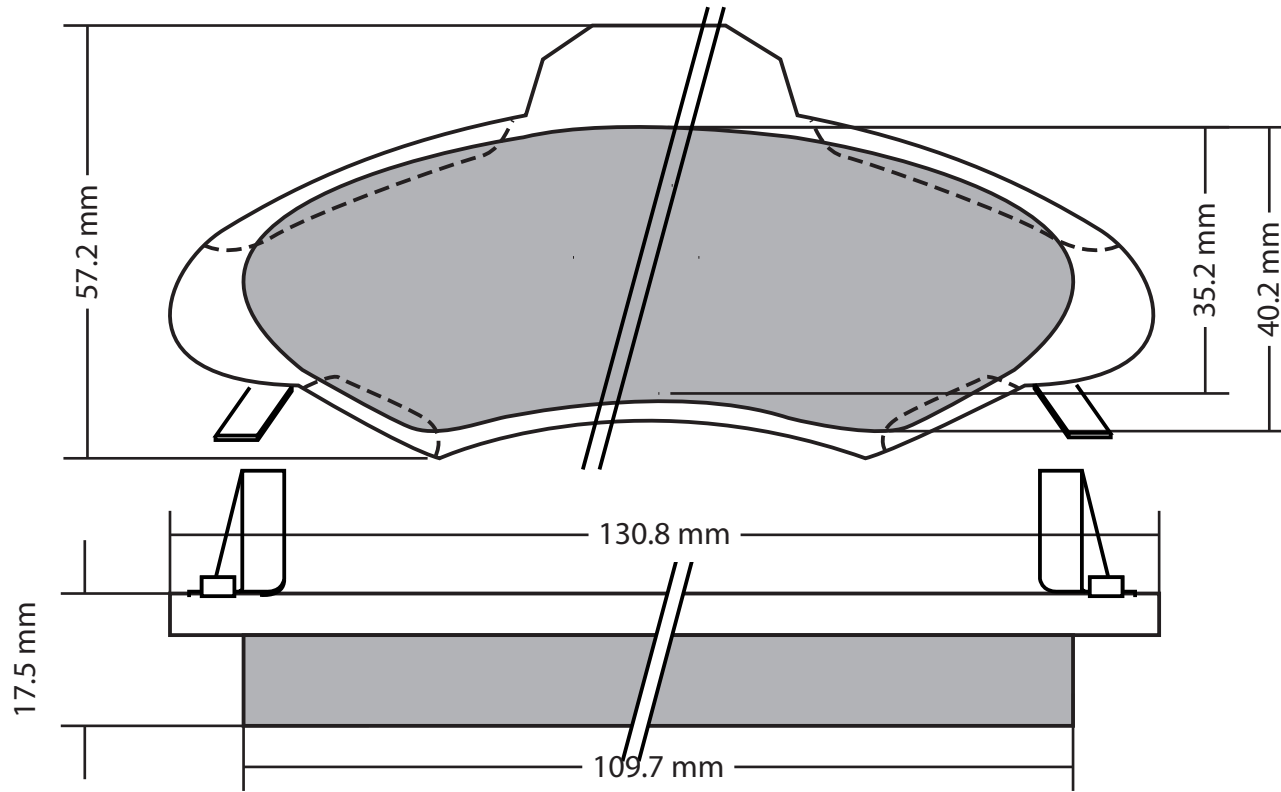
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Q.B.T.




MAKE	MODEL 1	MODEL 2	MODEL 3	MODEL 4	MODEL 5	F/R	D	A	T	E	OE Caliper Manufacturer	S/V Dr	Disc / Dia	Max Th Disc / Shoe Width
DP11276	FORD	Escort MkV--VII / Orion MkIII	1.3, 1.4	non ABS		F	10	96	10	01	Bendix	S	239	10.4
DP11276	FORD	Escort MkV--VII / Orion MkIII	1.3, 1.4	non ABS		F	10	96	10	01	Bendix	V	239	20
DP11276	FORD	Escort MkV--VII / Orion MkIII	1.3, 1.4	ABS		F	10	96	10	01	Bendix	V	239	20
DP11276	FORD	Escort MkV--VII / Orion MkIII	1.6i	non ABS		F	10	96	10	01	Bendix	S	239	10.4
DP11276	FORD	Escort MkV--VII / Orion MkIII	1.6i	non ABS		F	10	96	10	01	Bendix	V	239	20
DP11276	FORD	Escort MkV--VII / Orion MkIII	1.6i	ABS		F	10	96	10	01	Bendix	V	239	20
DP11276	FORD	Escort MkV--VII / Orion MkIII	1.8i	non ABS		F	10	96	10	01	Bendix	S	239	10.4
DP11276	FORD	Escort MkV--VII / Orion MkIII	1.8i	non ABS		F	10	96	10	01	Bendix	V	239	20
DP11276	FORD	Escort MkV--VII / Orion MkIII	1.8i	ABS		F	10	96	10	01	Bendix	V	239	20
DP11276	FORD	Escort MkV--VII / Orion MkIII	1.8 Diesel, Turbo Diesel	non ABS		F	10	96	10	01	Bendix	S	239	10.4
DP11276	FORD	Escort MkV--VII / Orion MkIII	1.8 Diesel, Turbo Diesel	non ABS		F	10	96	10	01	Bendix	V	239	20
DP11276	FORD	Escort MkV--VII / Orion MkIII	1.8 Diesel, Turbo Diesel	ABS		F	10	96	10	01	Bendix	V	239	20
DP11276	FORD	Escort 90 Van (MkV--MkVII)	1.3, 1.4			F	10	96	10	98	Bendix	S	239	10.4
DP11276	FORD	Escort 90 Van (MkV--MkVII)	1.3, 1.4			F	10	96	10	98	Bendix	V	239	20
DP11276	FORD	Escort 90 Van (MkV--MkVII)	1.8 Diesel, Turbo Diesel			F	10	96	10	98	Bendix	S	239	10.4
DP11276	FORD	Escort 90 Van (MkV--MkVII)	1.8 Diesel, Turbo Diesel			F	10	96	10	98	Bendix	V	239	20
DP6617 / DP7703	FORD	Escort MkV--VII / Orion MkIII	1.3, 1.4	non ABS		F	01	90	10	96	Bendix	S	239	10.4
DP6617 / DP7703	FORD	Escort MkV--VII / Orion MkIII	1.3, 1.4	non ABS		F	01	90	10	96	Bendix	V	239	20
DP6617 / DP7703	FORD	Escort MkV--VII / Orion MkIII	1.3, 1.4	ABS		F	01	90	10	96	Bendix	V	239	20
DP6617 / DP7703	FORD	Escort MkV--VII / Orion MkIII	1.6i	non ABS		F	01	90	10	96	Bendix	S	239	10.4
DP6617 / DP7703	FORD	Escort MkV--VII / Orion MkIII	1.6i	non ABS		F	01	90	10	96	Bendix	V	239	20
DP6617 / DP7703	FORD	Escort MkV--VII / Orion MkIII	1.6i	ABS		F	01	90	10	96	Bendix	V	239	20
DP6617 / DP7703	FORD	Escort MkV--VII / Orion MkIII	1.8i	non ABS		F	01	90	10	96	Bendix	S	239	10.4
DP6617 / DP7703	FORD	Escort MkV--VII / Orion MkIII	1.8i	non ABS		F	01	90	10	96	Bendix	V	239	20
DP6617 / DP7703	FORD	Escort MkV--VII / Orion MkIII	1.8i	ABS		F	01	90	10	96	Bendix	V	239	20
DP6617 / DP7703	FORD	Escort MkV--VII / Orion MkIII	1.8 Diesel, Turbo Diesel	non ABS		F	01	90	10	96	Bendix	S	239	10.4
DP6617 / DP7703	FORD	Escort MkV--VII / Orion MkIII	1.8 Diesel, Turbo Diesel	non ABS		F	01	90	10	96	Bendix	V	239	20
DP6617 / DP7703	FORD	Escort MkV--VII / Orion MkIII	1.8 Diesel, Turbo Diesel	ABS		F	01	90	10	96	Bendix	V	239	20
DP6617 / DP7703	FORD	Escort 90 Van (MkV--MkVII)	1.3, 1.4			F	01	90	10	96	Bendix	S	239	10.4
DP6617 / DP7703	FORD	Escort 90 Van (MkV--MkVII)	1.3, 1.4			F	01	90	10	96	Bendix	V	239	20
DP6617 / DP7703	FORD	Escort 90 Van (MkV--MkVII)	1.8 Diesel, Turbo Diesel			F	01	90	10	96	Bendix	S	239	10.4
DP6617 / DP7703	FORD	Escort 90 Van (MkV--MkVII)	1.8 Diesel, Turbo Diesel			F	01	90	10	96	Bendix	V	239	20

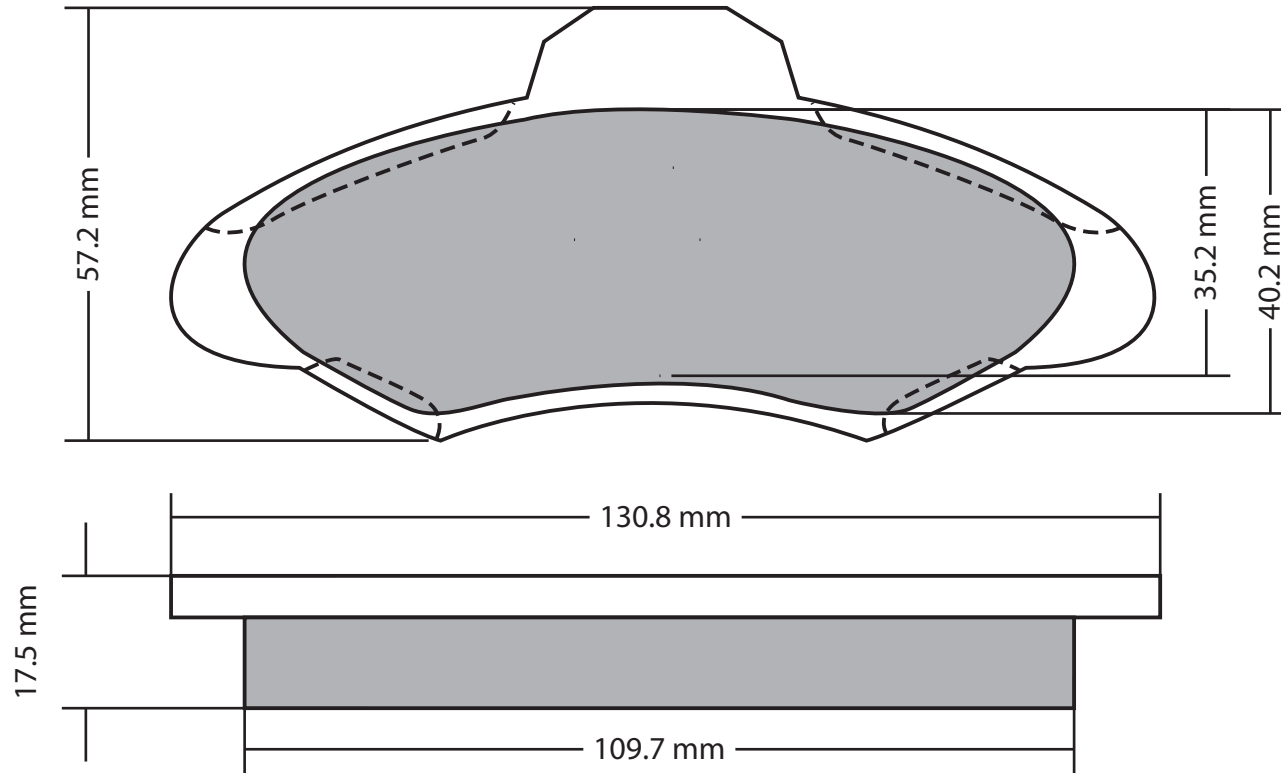
CALIPER ACTUATION	BRAKING SPLIT F/R, DIAG or H / I	CALIPER PISTON DIA	HERST NUMBER	TYP / SCHL NUMBER	MAX SPEED Km/h	80% V MAX Km/h	VEHICLE /		ENERGY FACTOR .5 MV 2	MAXIMUM ROLLING RADIUS	INERTIA UNLADEN	VEHICLE INERTIA LADEN
							AXLE WEIGHT UN-LADEN	VEHICLE WEIGHT LADEN				
Hyd	Diag	54	0928 / 2028 /	768, 780, 770,	163	130	1125	1575	13390776	0.33	47.1673125	66.0342375
Hyd	Diag	54	0928 / 2028 /	768, 780, 770,	163	130	1125	1575	13390776	0.33	47.1673125	66.0342375
Hyd	Diag	54	0928 / 2028 /	768, 780, 770,	163	130	1125	1575	13390776	0.33	47.1673125	66.0342375
Hyd	Diag	54	0928 / 2028 /	866, 772, 867,	186	149	1200	1625	17989920	0.33	50.3118	68.1305625
Hyd	Diag	54	0928 / 2028 /	866, 772, 867,	186	149	1200	1625	17989920	0.33	50.3118	68.1305625
Hyd	Diag	54	0928 / 2028 /	866, 772, 867,	186	149	1200	1625	17989920	0.33	50.3118	68.1305625
Hyd	Diag	54	0928 / 2028 /	866, 772, 867,	186	149	1200	1625	17989920	0.33	50.3118	68.1305625
Hyd	Diag	54	0928 / 2028 /	866, 772, 867,	186	149	1200	1625	17989920	0.33	50.3118	68.1305625
Hyd	Diag	54	0928 / 2028 /	866, 772, 867,	186	149	1200	1625	17989920	0.33	50.3118	68.1305625
Hyd	Diag	54	0928 / 2028 /	774, 919, 783,	177	142	1294	1700	17042976	0.33	54.252891	71.27505
Hyd	Diag	54	0928 / 2028 /	774, 919, 783,	177	142	1294	1700	17042976	0.33	54.252891	71.27505
Hyd	Diag	54	0928 / 2028 /	774, 919, 783,	177	142	1294	1700	17042976	0.33	54.252891	71.27505
Hyd	Diag	54	0928 / 2028 /	768, 780, 770,	163	130	1125	1575	13390776	0.33	47.1673125	66.0342375
Hyd	Diag	54	0928 / 2028 /	768, 780, 770,	163	130	1125	1575	13390776	0.33	47.1673125	66.0342375
Hyd	Diag	54	0928 / 2028 /	768, 780, 770,	163	130	1125	1575	13390776	0.33	47.1673125	66.0342375
Hyd	Diag	54	0928 / 2028 /	768, 780, 770,	163	130	1125	1575	13390776	0.33	47.1673125	66.0342375
Hyd	Diag	54	0928 / 2028 /	768, 780, 770,	163	130	1125	1575	13390776	0.33	47.1673125	66.0342375
Hyd	Diag	54	0928 / 2028 /	768, 780, 770,	163	130	1125	1575	13390776	0.33	47.1673125	66.0342375
Hyd	Diag	54	0928 / 2028 /	768, 780, 770,	163	130	1125	1575	13390776	0.33	47.1673125	66.0342375
Hyd	Diag	54	0928 / 2028 /	866, 772, 867,	186	149	1200	1625	17989920	0.33	50.3118	68.1305625
Hyd	Diag	54	0928 / 2028 /	866, 772, 867,	186	149	1200	1625	17989920	0.33	50.3118	68.1305625
Hyd	Diag	54	0928 / 2028 /	866, 772, 867,	186	149	1200	1625	17989920	0.33	50.3118	68.1305625
Hyd	Diag	54	0928 / 2028 /	866, 772, 867,	186	149	1200	1625	17989920	0.33	50.3118	68.1305625
Hyd	Diag	54	0928 / 2028 /	866, 772, 867,	186	149	1200	1625	17989920	0.33	50.3118	68.1305625
Hyd	Diag	54	0928 / 2028 /	774, 919, 783,	177	142	1294	1700	17042976	0.33	54.252891	71.27505
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Hyd	Diag	54	0928 / 2028 /	768, 780, 770,	163	130	1125	1575	13390776	0.33	47.1673125	66.0342375
Hyd	Diag	54	0928 / 2028 /	768, 780, 770,	163	130	1125	1575	13390776	0.33	47.1673125	66.0342375
Hyd	Diag	54	0928 / 2028 /	768, 780, 770,	163	130	1125	1575	13390776	0.33	47.1673125	66.0342375
Hyd	Diag	54	0928 / 2028 /	768, 780, 770,	163	130	1125	1575	13390776	0.33	47.1673125	66.0342375
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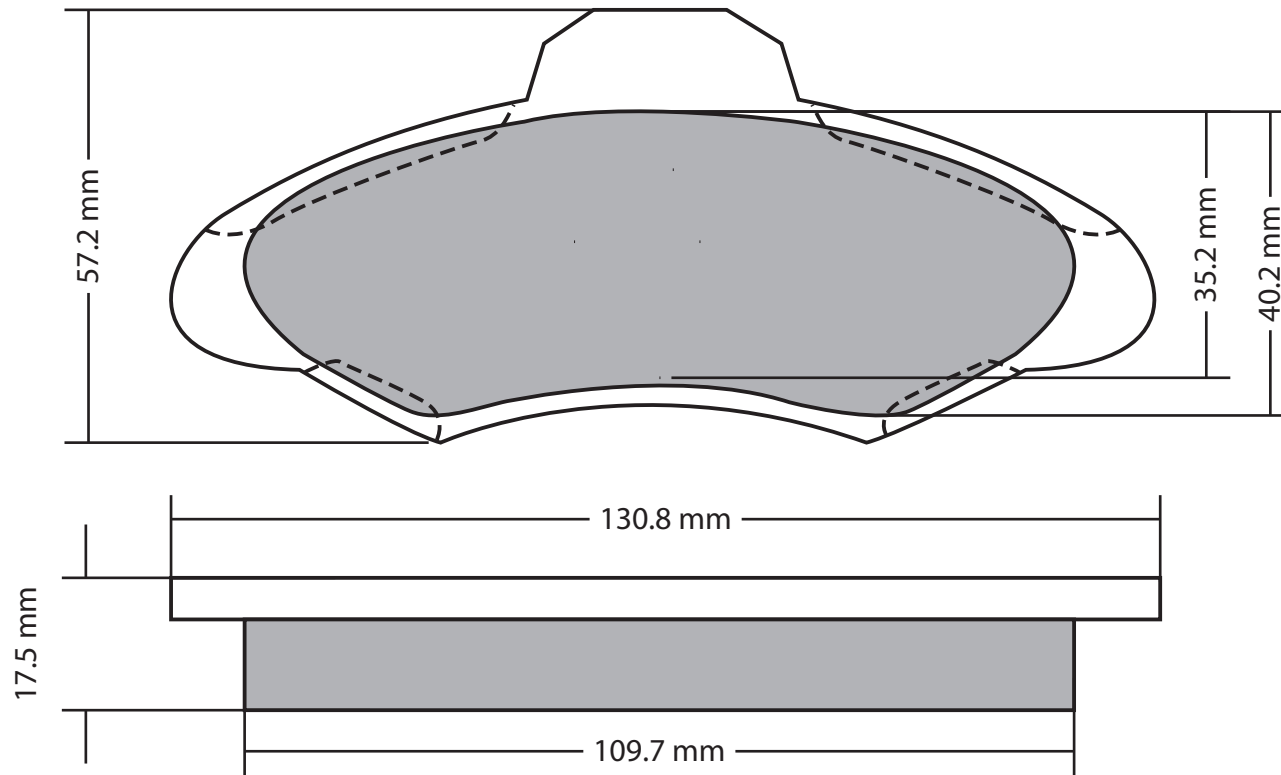


Material Area		Drawn By	Description	Issue No.	Part No.	 DP11276 <small>19-200-06</small>
3450.4 mm			Disc Pad Assembly	1		
Modification	Initial Date	Date	General Tolerance	± 0.25mm		Not To Scale





Material Area		Drawn By	Description	Issue No.	Part No.	 DP6617 19 Dec-06 VCA Approval Authority
3450.4 mm			Disc Pad Assembly	1		
Modification	Initial Date	Date	General Tolerance	± 0.25mm		Not To Scale

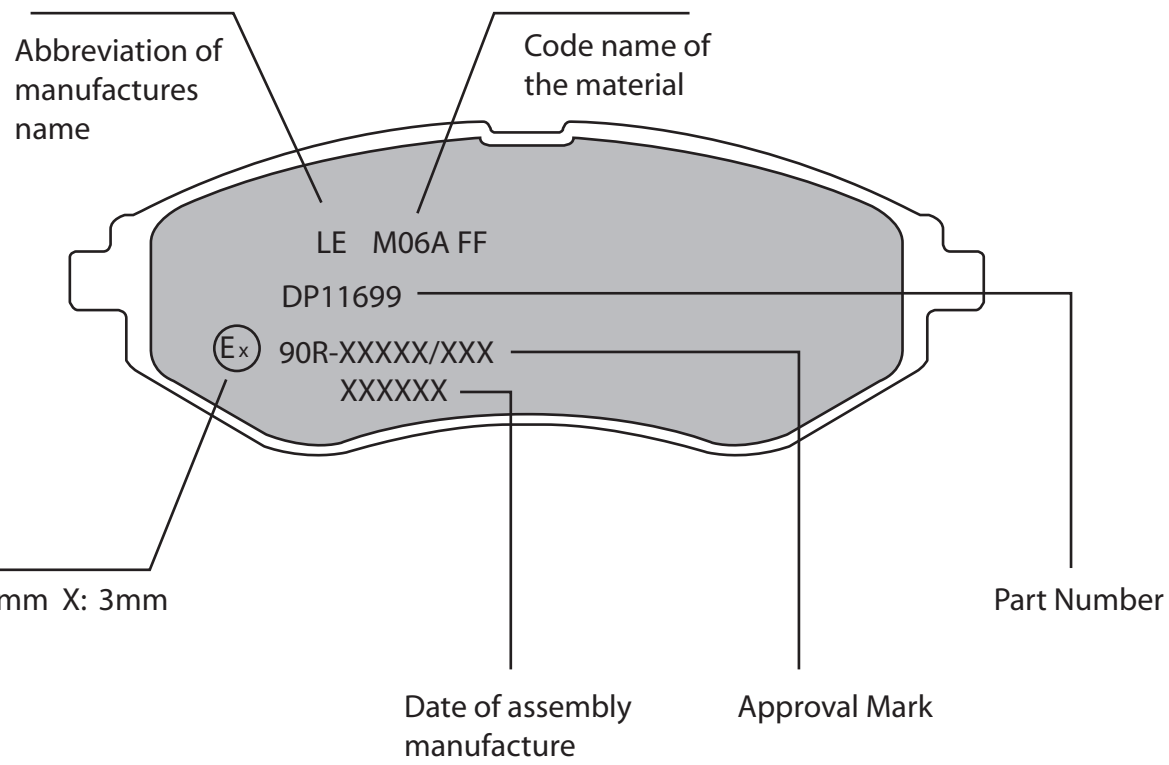


Material Area		Drawn By	Description	Issue No.	Part No.
3450.4 mm			Disc Pad Assembly	1	
Modification	Initial Date	Date	General Tolerance	$\pm 0.25\text{mm}$	

DP7703

Not To Scale





Material Area			Drawn By	Description	Issue No.	Part No.
				Disc Pad Assembly	1	
Modification	Initial Date	Date		General Tolerance	± 0.25mm	

