

# BM91756H: FITTING ADVICE



- When removing the old unit, sometimes the studs holding it to the cylinder head wind out slightly; ensure that they are screwed back in fully to create an airtight seal with the new unit.
- Once the old unit has been removed, ensure that all contacting surfaces are clean and that all traces of the old gasket are removed from the cylinder head. Failure to do so could result in an exhaust leak.
- Remove the heatshields from the existing unit and fit the lower heatshield to the body of the new unit.
- Fit the replacement unit (loosely to begin with) to the engine using a new gasket at the cylinder head and make sure that the support bracket is fitted. Failure to fit the support brackets could result in the unit breaking at its weakest point due to stress caused by excess movement.
- Once it is lined up and correctly in position, proceed to tighten all nuts from the centre of the front flange outwards; this should pull the unit to the cylinder head evenly, creating a tight seal.
- Ensure that the support bracket is tight and the top heatshield is refitted.
- Once the unit has been securely fitted, the unit can be connected to the next part of the system (connecting pipe) using a new gasket.

## FITTINGS

### Included with the unit:

- x1 long stud
- x2 long stud (grub screw)



### Optional (at cost):

#### FK91756A

- x1 front gasket
- x1 rear ring seal



#### FK91756B

- x1 front gasket
- x1 rear ring seal
- x2 heatshield washers
- x2 front & bracket nuts
- x2 heatshield nuts
- x2 rear bolts
- x3 front & bracket bolts
- x3 front & bracket washers



#### FK91756C

- x1 front gasket
- x1 rear ring seal
- x2 rear springs
- x2 heatshield washers
- x2 front & bracket nuts
- x2 heatshield nuts
- x2 rear bolts
- x3 front & bracket bolts
- x3 front & bracket washers

