

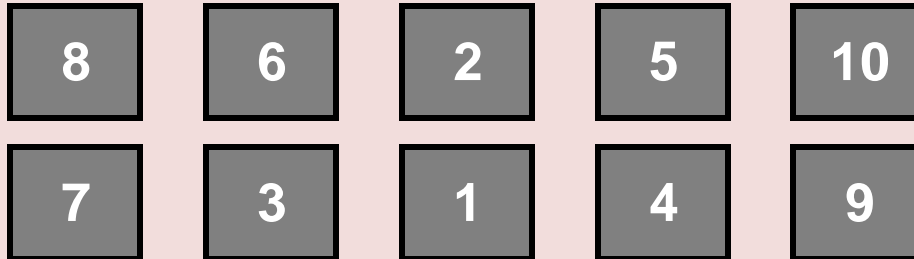
Cylinder Head Tightening Instructions

HG587



| | 1 | 2 | 3 | 4 | 5 | 6 |
|-----------|-------|---|---|---|---|---|
| Reference | HG587 | | | | | |
| Piston | | | | | | |

Headbolt Tightening Sequence



Fitment Procedure

| | Stage 1 | Stage 2 | Stage 3 | Stage 4 | Stage 5 | Stage 6 | Stage 7 | Stage 8 | Retightening |
|-------------|------------|---------|---------|---------------|---------|---------|---------|---------|--------------|
| Bolt Type 1 | Kilos | 1.5 Kpm | 3 Kpm | -90°+3 Kpm | +90° | +90° | | | |
| | Pounds | 11 lbft | 22 lbft | -90°+22 lbft | +90° | +90° | | | |
| | Newton M's | 14.7 Nm | 29.4 Nm | -90 + 29.4 Nm | +90° | +90° | | | |
| Bolt Type 2 | Kilos | | | | | | | | |
| | Pounds | | | | | | | | |
| | Newton M's | | | | | | | | |
| Bolt Type 3 | Kilos | | | | | | | | |
| | Pounds | | | | | | | | |
| | Newton M's | | | | | | | | |
| Bolt Type 4 | Kilos | | | | | | | | |
| | Pounds | | | | | | | | |
| | Newton M's | | | | | | | | |

| Fitment Key | Description of Required Procedure |
|-------------|--|
| -/+ X° | Loosen or tighten the head bolt by the 'X'-value specified in the stage. Follow indicated tightening order. |
| ↔ | Run the engine until it reaches working temperature. Let the engine cool with the bonnet open for a minimum of four hours. Remove the expansion tank cap. Should retightening be required, loosen by 90° and then retighten observing the tightening procedure above. |
| Retighten? | If required, should be performed between 620-930 Miles (1000-1500 Km). |