

SERVICE-INFO



Assembly note for tensioning arm 534 0110 20 with locking pin

Manufacturers: Citroen, Fiat, Lancia, Peugeot

Models:

Citroen: Berlingo, C5, C8, Evasion, Jumper, Jumpy, Xantia, Xsara
Fiat: Ducato, Scudo, Ulysse
Lancia: Phedra, Zeta
Peugeot: 206, 306, 406, 607, 806, 807, Boxer, Expert, Partner

Engines:

Citroen: 2.0 HDI, 2.2 HDI
Fiat: 2.0 JTD, 2.2 JTD
Lancia: 2.0 JTD, 2.2 JTD
Peugeot: 2.0 HDI, 2.2 HDI

OE nos:

Citroen: 5751-55
Fiat: 9636355180 (replaced)
9634465780 (replaced)
9653522380 (new)
Lancia: 9636355180 (replaced)
9634465780 (replaced)
9653522380 (new)
Peugeot: 5751-55

Part nos.: 534 0110 20



Image 1: 534 0110 20 — INA tensioning arm with locking pin

When assembling the tensioning arm 534 0110 20, it is important to ensure that the locking pin is not removed until assembly is complete and the ribbed V-belt has been fitted.

The tensioning arm factory settings are lost if the pin is removed too early. The tensioning arm is actuated and thus makes assembly difficult or even impossible in some cases.

Attention:

Following the procedure incorrectly can lead to severe injury!

Note:

In principle, this sequence is applicable to all tensioning pulleys and tensioning arms with a locking pin.



Note the specifications of the vehicle manufacturer!

Appropriate spare parts can be found in our on-line catalogue at www.Schaeffler-Aftermarket.com or in RepXpert at www.RepXpert.com.

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Technical subject to change

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Any reference to replacement part numbers for vehicle manufacturers is for comparison purposes only.

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