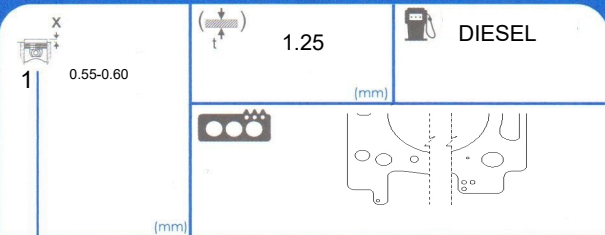


# 10184900

R010624

# CITROEN, FIAT, FORD

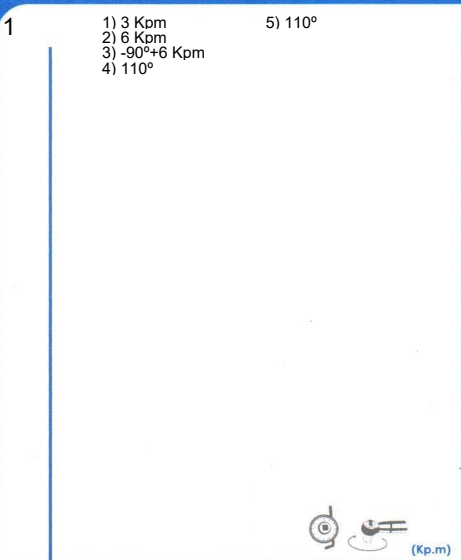


DIESEL

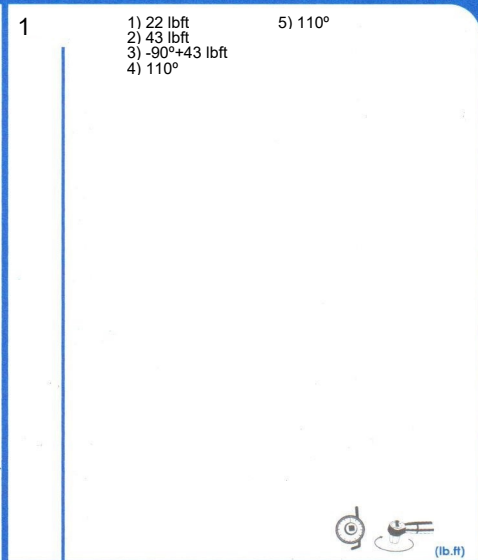
c.c. 2179 (cm3) 85 (mm)

1 4H01;4HT;DW12BTED4(4H01);DW12BTED4(4HT);DW12MTED(4HN);DW12MTED4(4HN);DW12MTED4(HHN);Q4BA

1 **81024700** M12X1.50X126(10)



1 NO (Kp.m)

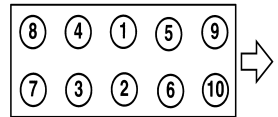


1 NO (lb.ft)

RETIGHTENING

**ROUGHNESS**

MLS	
ALUMINIUM ALUMINIO	0.5 / 1.0 µm
CAST IRON FUNDICIÓN	1.5 / 1.8 µm
	2.3 µm MAX
	3.8 µm MAX



TORQUE SEQUENCE

**CHECK CATALOG**

**CHECK CATALOG**

**-90° +**  
**-180°**  
 <>

LOOSEN 90° AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER  
 AFLOJAR 90° Y APRIAR TORNILLO A TORNILLO CON EL PAR Y ORDEN ESPECIFICADOS  
 LOOSEN ALL THE BOLTS  
 AFLOJAR TODOS LOS TORNILLOS  
 RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT  
 LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET)  
 OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT  
 ROTAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERMOSTATO  
 DEJAR ENRIAR EL MOTOR CUATRO HORAS (CAPOT ABIERTO)  
 ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION

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