

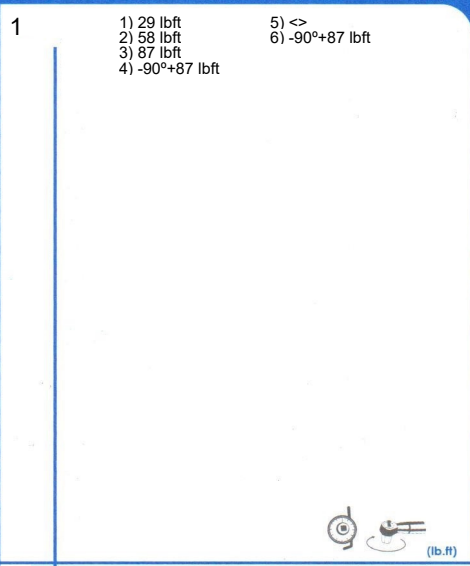
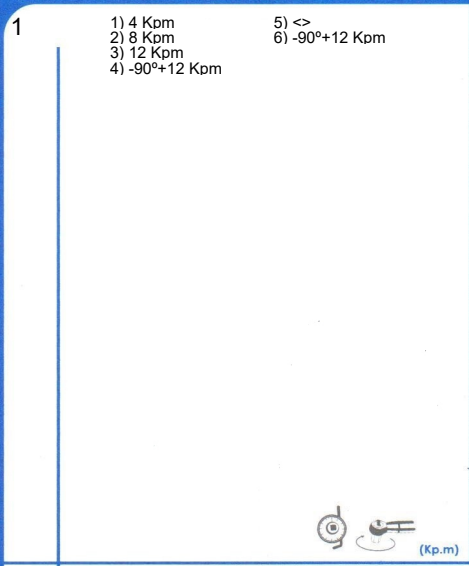
# 10082500

R010624

# DAIHATSU, TOYOTA



c.c. 2977 (cm3) 95 (mm)

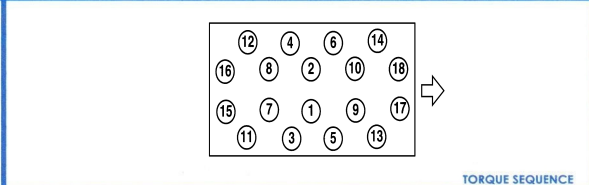


1 1000 Km -90°+12 Kpm **RETIGHTENING**

1 1000 Km -90°+87 lbf **RETIGHTENING**

**ROUGHNESS**

MLS		
ALUMINIUM ALUMINIO	0.5 / 1.0 µm	2.3 µm MAX
CAST IRON FUNDICIÓN	1.5 / 1.8 µm	3.8 µm MAX



**CHECK CATALOG**

**-90° +**  
**-180°**  
<>

LOOSEN RP AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER  
AFLOJAR RP Y APRETAR TORNILLO A TORNILLO CON EL PAR Y ORDEN ESPECIFICADOS  
LOOSEN ALL THE BOLTS  
AFLOJAR TODOS LOS TORNILLOS  
RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT  
LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET)  
OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT  
RODAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERMOESTATO  
DEJAR ENfriAR EL MOTOR CUATRO HORAS (CAPOT ABIERTO)  
ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION

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**TORQUE SEQUENCE**