

10070300

R010624

GALLOPER, HYUNDAI, KIA

DIESEL

(mm)

4 0.680-0.744

5 0.680-0.744

(mm)

c.c. 2476,2607,2902 (cm3) 91;91.1 (mm)

| | |
|---|-----------------|
| 1 | J3 |
| 2 | D4BH |
| 3 | D4BH |
| 4 | D4BB;D4BH |
| 5 | REST OF ENGINES |

| | | |
|---------------|---------------------|--------------|
| 1, 2, 3, 4, 5 | 1000 Km -90°+12 Kpm | RETIGHTENING |
|---------------|---------------------|--------------|

| | | |
|---|-----------------|-----------------------------------|
| 1 | 81035300 | M12X1.25X93(8),M12X1.25X131.5(10) |
| 2 | 81057200 | M12x1.25x105 |
| 5 | 81057200 | M12x1.25x105 |

CHECK CATALOG

| | | |
|---|---|-------------------------|
| 1 | 1) 4 Kpm 2) 8 Kpm 3) 12 Kpm 4) -90°+12 Kpm | 5) <> 6) -90°+12 Kpm |
| 2 | 1) 4 Kpm 2) 8 Kpm 3) 12 Kpm 4) -90°+12 Kpm | 5) <> 6) -90°+12 Kpm |
| 3 | 1) 4 Kpm 2) 8 Kpm 3) 12 Kpm 4) -90°+12 Kpm | 5) <> 6) -90°+12 Kpm |
| 4 | 1) 4 Kpm 2) 8 Kpm 3) 12 Kpm 4) -90°+12 Kpm | 5) <> 6) -90°+12 Kpm |
| 5 | 1) 4 Kpm 2) 8 Kpm 3) 12 Kpm 4) -90°+12 Kpm | 5) <> 6) -90°+12 Kpm |

| | | |
|---------------|---------------------|--------------|
| 1, 2, 3, 4, 5 | 1000 Km -90°+12 Kpm | RETIGHTENING |
|---------------|---------------------|--------------|

ROUGHNESS

| | | |
|------------------------|--------------|------------|
| ALUMINIUM ALUMINIO | 0.5 / 1.0 µm | 2.3 µm MAX |
| CAST IRON FUNDICIÓN | 1.5 / 1.8 µm | 3.8 µm MAX |

-90° +

-180°

<>

LOOSEN 90° AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER

AFLOJAR 90° Y APRIAR TORNILLO A TORNELLO CON EL PAR Y ORDEN ESPECIFICADOS

LOOSEN ALL THE BOLTS

AFLOJAR TODOS LOS TORNILLOS

RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT (LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BONNET))

OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT

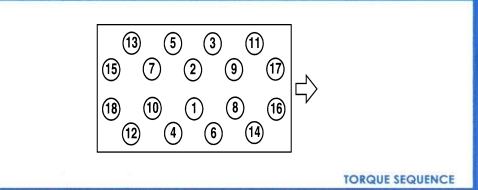
RODAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERMOESTATO

DEJAR ENRIAR EL MOTOR CUANDO SIGA (CON LA BARRERA ABIERTA)

ABRIR EL TAPÓN DEL VASO DE EXPANSIÓN DEL CIRCUITO DEL AGUA DE REFRIGERACIÓN

| | | |
|---|---|-------------------------|
| 1 | 1) 29 lbf 2) 58 lbf 3) 87 lbf 4) -90°+87 lbf | 5) <> 6) -90°+87 lbf |
| 2 | 1) 29 lbf 2) 58 lbf 3) 87 lbf 4) -90°+87 lbf | 5) <> 6) -90°+87 lbf |
| 3 | 1) 29 lbf 2) 58 lbf 3) 87 lbf 4) -90°+87 lbf | 5) <> 6) -90°+87 lbf |
| 4 | 1) 29 lbf 2) 58 lbf 3) 87 lbf 4) -90°+87 lbf | 5) <> 6) -90°+87 lbf |
| 5 | 1) 29 lbf 2) 58 lbf 3) 87 lbf 4) -90°+87 lbf | 5) <> 6) -90°+87 lbf |

| | | |
|---------------|---------------------|--------------|
| 1, 2, 3, 4, 5 | 1000 Km -90°+87 lbf | RETIGHTENING |
|---------------|---------------------|--------------|



AJUSA IS NOT RESPONSIBLE FOR ANY UPGRADE AFTER THIS DOCUMENT HAD BEEN PRINTED. FOR MORE INFO PLEASE SCAN THIS QR CODE OR VISIT OUR WEBSITE www.ojsa.es

AJUSA NO SE RESPONSABILIZA DE CUALQUIER ACTUALIZACIÓN POSTERIOR A LA IMPRESIÓN DE ESTE DOCUMENTO. PARA MAYOR INFORMACIÓN CAPTURE CON SU SMARTPHONE EL SIGUIENTE CÓDIGO QR O VISITE NUESTRA PÁGINA WEB www.ojsa.es