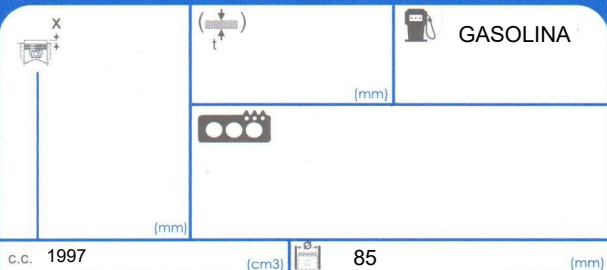


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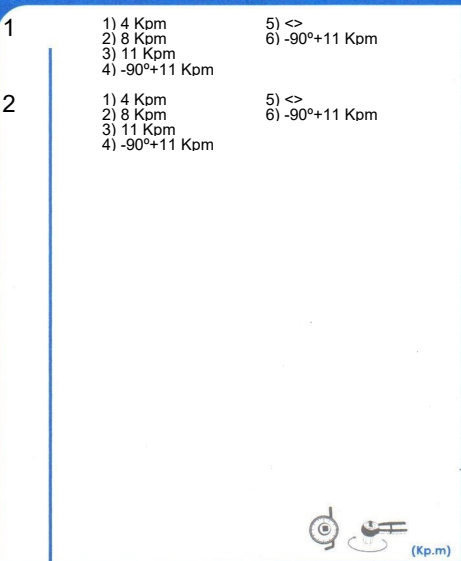
R010624

CHRYSLER, DODGE, GALLOPER

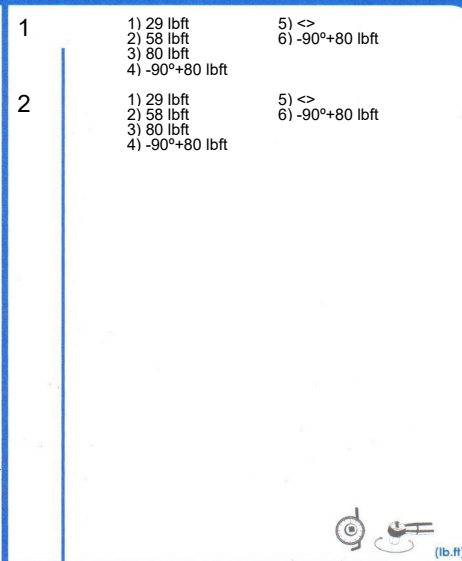


c.c.	1997	(cm3)	85	(mm)
1	4G63;G63B			
2	4G63;G4P;G63B;G63BT			

1	81057300	M12X1.25x105(10)
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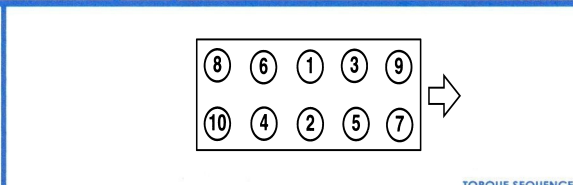
1, 2 1000 Km -90°+11 Kpm **RETIGHTENING**



1, 2 1000 Km -90°+80 lbft **RETIGHTENING**

ROUGHNESS

ALUMINIUM ALUMINIO	0.5 / 1.0 µm	2.3 µm MAX
CAST IRON FUNDICIÓN	1.5 / 1.8 µm	3.8 µm MAX



-90° +
-180°
<>

LOOSEN UP AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER
AJUSTAR "UP" Y APRETAR TORNELLO A TORNELLO CON EL PAR Y ORDEN ESPECIFICADOS

LOOSEN ALL THE BOLTS
AJUSTAR TODOS LOS TORNELLOS

RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT
(LET THE ENGINE COOL DOWN FOR 4 HOURS WITH OPEN BONNET)

OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT
RODAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERMOESTATO

DEJAR ENRIAR EL MOTOR CUATRO HORAS (CAPOT ABIERTO)
ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION

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