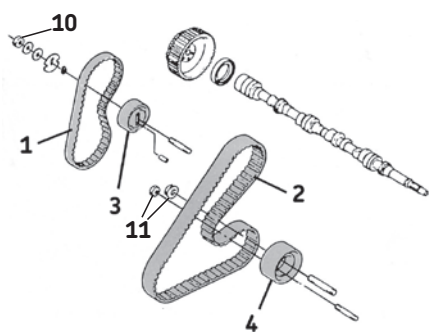




A



(9): Belt tension adjustment tool (Ref. 6028T).



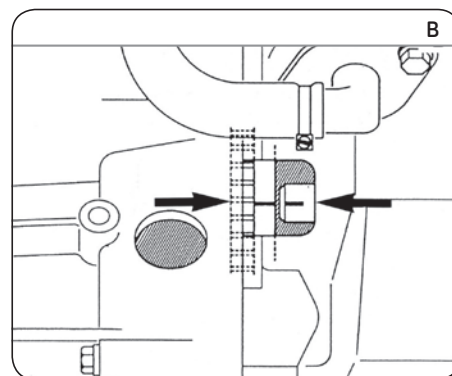
(10): ( $\varnothing$  8 mm = 20 Nm and  $\varnothing$  10 mm = 32 Nm).

(11): 20 Nm

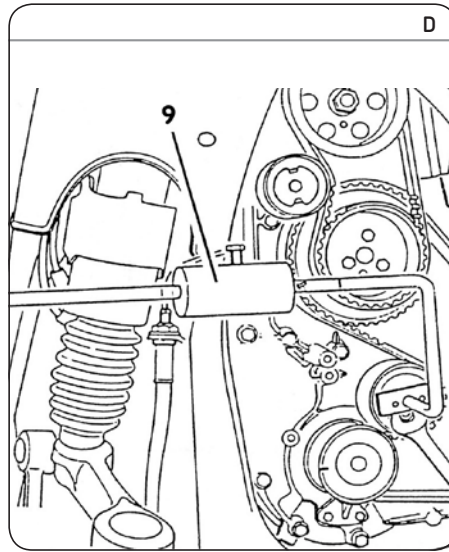
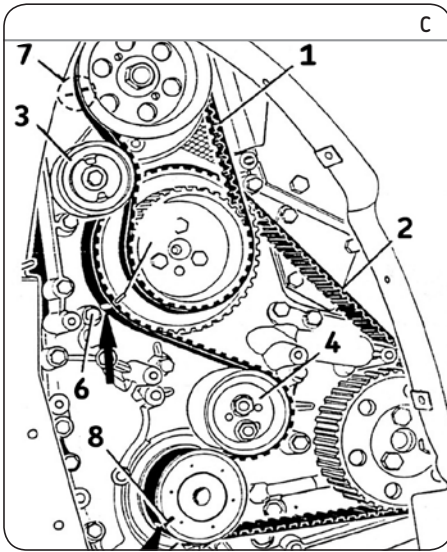
#### Removal

- 1) Disconnect the battery according to the vehicle manufacturing guidelines.
- 2) Prepare the vehicle for the timing replacement according to the vehicle manufacturing guidelines.
- 3) Engage the 5th gear and set cylinder Nr1 at TDC by turning the raised wheel: alignment of the marks on the flywheel and the engine casing (**Fig. B**) and mark (5) on the camshaft gear opposite the bolt (6) (**Fig. C**).
- 4) Remove the wheel.
- 5) Trace a mark (7) on the gear of the injection pump and the engine block (**Fig. C**).
- 6) Loosen the nuts (10) and (11) on the tensioner rollers (3 and 4) (**Fig. C**) and compress the spring on each tensioner, tighten the nuts.
- 7) Remove the injection pump belt (1) then the timing belt (2).
- 8) Remove the tensioner rollers (3) and (4).

B



Install Confidence



### Refitting

**Caution!** First carefully clean thoroughly the bearing surfaces of the rollers and of the tensioning device.

- 9) Refit the new tensioner rollers (3 and 4) and tighten the nut (10) on the roller (3) with the spring compressed.
- 10) Fit the new timing belt (2) by aligning the belt on the marks (8) on the crankshaft gear and the mark (5) on the camshaft gear (Fig. C).
- 11) Loosen the nuts (11) on the tensioner roller (4).
- 12) Fit onto the roller the tool (9): the tool weight on the mark 2 on the rod (Fig. D).
- 13) Tighten the nuts (11) on the tensioner roller (4) ( $\varnothing 8 \text{ mm} = 20 \text{ Nm}$  and  $\varnothing 10 \text{ mm} = 32 \text{ Nm}$ ).
- 14) Remove tool (9).
- 15) Fit the injection pump belt (1) while matching the marks (7) on the injection pump gear and the engine block (Fig. C).
- 16) Loosen the nut of the tensioner roller (3), the belt tightens automatically.
- 17) Tighten the nut (10) at 20 Nm
- 18) Turn the engine by 2 revolutions in the rotation direction and check the alignment of the marks (5), (7) and (8) (Fig. C).
- 19) Refit all the equipment removed previously.
- 20) Refit the elements removed in reverse order to removal.
- 21) Fill the cooling circuit with the permanent fluid recommended.
- 22) Check the circuit's leak-tightness when the engine reaches its running temperature and secure the level of coolant when the engine is at ambient temperature (20 °C).

**Notice: Always follow the vehicle manufacturer instructions when working on the engine.** The SKF KITS are designed for the automotive repair professional and must be fitted using tooling used by these professionals. These instructions are to be used as a guideline only. This document is the exclusive property of SKF. Any representation, partial or full reproduction, is forbidden without prior written consent from SKF.

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