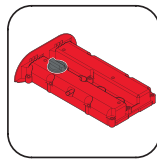


Anziehvorschrift  
Tightening Instruction  
Instructions de serrage  
Prescripciones de apriete  
安装说明

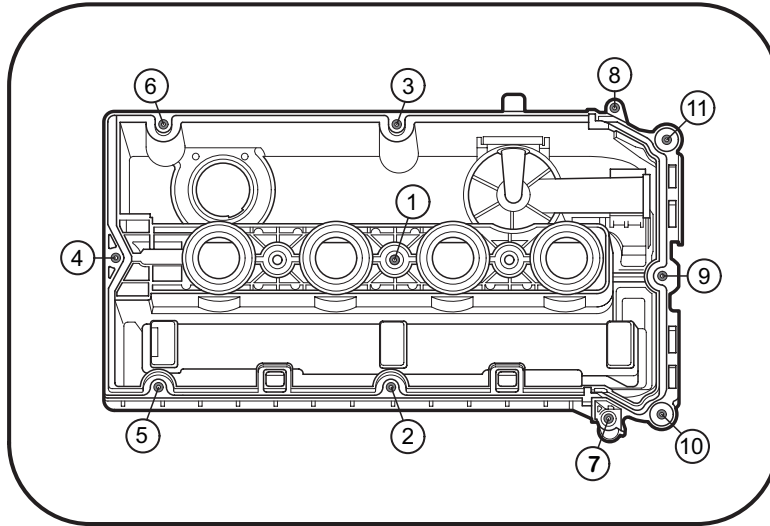



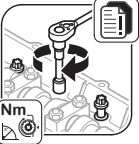

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Das Original

Reihenfolge/Sequence/Commander/Sucesión/安装顺序



Step 标准步骤	Wert/Figure/Valeur/Valor/扭矩		
	metrisch/metric/métrique/métrico/公制	US Standard	
1. 	Pos. 1-11: 8 Nm	5.90 ft-lb	 

Motortyp / Engine type / Type de moteur / Tipo de motor/发动机型号

Alfa Romeo / Fiat 939 A4.000: 159, Croma

Chevrolet 2H0, L14, LDE, LDT, LUW, LWE, LXT: Aveo, Cruze, Orlando, Trax

Opel A16LEL, A16LER, A16LES, A16LET, A16XER, A16XNT, A18XEL, A18XER, B16LES, B16XER, B16XNT, Z16LEL, Z16LER, Z16LET, Z16XER, Z16XNT, Z18XER: Astra, Corsa, Insignia, Meriva, Mokka, Signum, Vectra C, Zafira

SAAB A16LET: 9-5

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