

## Assembly instructions for concentric slave cylinder 510 0063 10

**Manufacturer:**  
Opel, Vauxhall

**Model:** Astra-H, Combo,  
Corsa-C, Corsa-D,  
Meriva, Tigra TwinTop

**LuK AS Part No.:** 510 0063 10

**OE-No.:** 56 79 331  
56 79 335

The red assembly tab (**fig. 1, arrow**) may only be removed after assembly of the concentric slave cylinder to the gear-box!



**Fig. 1:** 510 0063 10

If the assembly tab is removed before the concentric slave cylinder **510 0063 10** has been correctly screwed in place, the rear backplate may become loose from its retaining stakes (**fig. 2**). As a result, it will no longer be sealed!

**In this case, the concentric slave cylinder should not be fitted!**

**Note:**  
Any claims submitted with evidence of this damage due to incorrect assembly will not be covered by the warranty.



**Fig. 2:** 510 0063 10

Note the specifications of the vehicle manufacturer!

Appropriate spare parts can be found in our on-line catalogue at [www.Schaeffler-Aftermarket.com](http://www.Schaeffler-Aftermarket.com) or at [www.RepXpert.com](http://www.RepXpert.com).

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Technical subject to change  
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